

ภาคผนวก จ

เอกสารสอบเทียบเครื่องมือตรวจวัด



THAILAND INSTITUTE OF SCIENTIFIC AND TECHNOLOGICAL RESEARCH (TISTR)

Mechanical Engineering Standards Laboratory Sol 1, Bangpoo Industrial Estate, Muang, Samutprakan 10280, Thailand.

Request No.23-67/0217

MTC.No.23-67/0217

Number of page(s) 2

CALIBRATION CERTIFICATE

Nomenclature : MASS FLOWMETER

Manufacturer : TSI

Serial No.: 41461443012

Model : 4199

Scale range : 0 l/min to 20 l/min

Subdivision : 0.001 l/min

Submitted by : M GREEN GROUP CO.,LTD

188/46, Pracha-Uttd Rd.,

Thungkru, Bangkok 10140, Thailand.

Received date : 15 January 2024

Condition of measured item : Normal

Calibration date : 29 January 2024

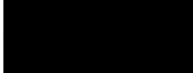
Standard :

Standard	Certificate No.	Date due	Traceability
RTD Thermometer	PSL-T 643/65	1-Jun-24	TISTR
Molbox/Pressure Transducer/Upstream	MP-0076-23	2-Apr-25	NIMT
Primary Flow Calibrator S/N 117982	MW-0034-23	11-Jun-25	NIMT
Primary Flow Calibrator S/N 119521	MW-0033-23	6-Jun-25	NIMT

Calibrated by :



Approved by



Director
TISTR

Mechanical Engineering Standards Laboratory

Ref. 2013267011500200001

Issued Date 5 February 2024

The results relate only to the items tested/calibrated or value assigned.

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FM.BLMTC.002 Rev.4

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Request No.23-67/0217

2/2

MTC.No.23-67/0217

Calibration point : (0.05, 0.1, 0.2, 0.3, 0.4, 0.5, 1, 2, 3) l/min

Ambient condition : Temperature (23 ± 3) °C , Relative humidity (55 ± 15) %

Atmospheric pressure (1010±13) hPa

Calibration method : The flowmeter (UUC) was calibrated by comparison method with
standard flowmeter according to CP-370.01.

The reported value is the value that converted to value at reference condition
within pressure and temperature of the actual gas entering the UUC

Measurement data :

UUC Value (l/min)	Standard Value (l/min)	Temperature (°C)	Pressure (hPa)	Deviation (%)	Uncertainty (%)
0.054	0.054207	24.850	1009.71	-0.38	1.5
0.100	0.098967	24.899	1009.71	+1.04	1.2
0.200	0.19792	24.858	1009.73	+1.05	1.0
0.300	0.29857	24.898	1009.80	+0.59	1.0
0.402	0.40414	24.917	1009.90	-0.61	1.0
0.503	0.50840	24.888	1009.99	-1.00	1.0
1.002	1.0214	24.947	1010.28	-1.86	0.86
2.006	2.0206	24.905	1010.93	-0.72	0.86
3.003	3.0272	24.989	1011.72	-0.80	0.86

The reported expanded uncertainties are based on standard uncertainties multiplied by
a coverage factor $k=2$, which provides a level of confidence of approximately 95%.

The end of calibration certificate.

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NSC-TISI-TIS 17025
CALIBRATION 0030

Certificate of Calibration

Certificate No. : 66-420087-1

Page : 1 of 2

Submitted by :

M Green Group Co.,Ltd.

188/46 Wisatsukhakhon 25, Pracha-Utd Rd., Thungkru Bangkok 10140 Thailand

Equipment :

pH Meter with electrode

pH meter

Manufacturer : Eutech

Model : pH 700

Range : N/A

pH

Resolution : 0.01 pH

Serial No. : 2884323

ID No. : N/A

Electrode

Model : N/A

Serial No. : 01X099320

Environment :

On site calibration was carried out at the Laboratory, M Green Group Co.,Ltd.

Ambient Temperature : (25.0 to 25.5)°C

Relative Humidity : (45 to 50) %

Date of Received :

20 September 2023

Date of Calibration :

20 September 2023

Date of Issue :

25 September 2023

Calibrated by :

Permon Chanpu

Calibration Method : In-house method CAL-M4201 direct measurement by using standard voltage calibrator and using certified reference material (CRM)

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Multiproduct Calibrator

ID No.	Cert. No.	Due Date	Traceability
400005	SG-E-00307/66	23 Aug 2025	National Institute of Metrology Thailand (NIMT)

2. Standard Buffer Solution

pH	Cert. No.	Lot No.	Exp. Date	Traceability
4.008	61270213	915161	19 Jul 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
6.985	61275614	898428	28 May 2024	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
9.997	61281073	915163	19 Jul 2024	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025

Approved by

Laboratory Manager

The Uncertainties are for a confidence probability of approximately 95%

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Certificate of Calibration

Certificate No. : 66-420087-1

Page : 2 of 2

Result of Calibration :

UUC Condition As-Received : Good

Function : Electrical measurement

pH meter

Performing standard curve by Multiproduct Calibrator at pH (4,7,10)

Adjustment Curve at nominal pH	Applied Voltage (mV)	Nominal Value (pH)	UUC Reading		Correction (mV)	Uncertainty (± mV)
			(pH)	(mV)		
4, 7, 10	177.4800	4	4.00	177.5	0.0	0.12
	0.0000	7	7.00	0.1	-0.1	0.086
	-177.4800	10	10.00	-177.4	-0.1	0.12

Function : pH meter with electrode

Performing a three - buffer standard curve using buffer nominal pH (4,7,10)

Adjustment Curve at nominal pH	Standard Buffer (pH)	UUC Reading (pH)	Correction (pH)	Uncertainty (± pH)
4, 7, 10	4.008	4.01	0.00	0.010
	6.985	7.00	-0.01	0.011
	9.997	10.01	-0.01	0.014

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

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CAL-F0031.0J

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Certificate of Calibration

Certificate No. : 66-400519-1

Page : 1 of 2

Submitted by : M Green Group Co.,Ltd.
188/46 Wisatesukhakhon 25, Pracha-Utid Rd., Thungkru Bangkok 10140 Thailand

Equipment : Digital Thermometer with Thermistor probe
Temperature Indicator

Manufacturer : Eutech Model : pH 700
Range : N/A °C Resolution : 0.1 °C
Serial No. : 2884323 ID No. : N/A
Thermistor probe
Model : N/A Sheath Material : Stainless
Diameter : 3.2 mm. Length : 100 mm.
Serial No. : PHSTEMB01P ID No. : N/A

Environment : On site calibration was carried out at the M Green Group Co.,Ltd.

Ambient Temperature : (25.0 to 26.0) °C
Relative Humidity : (56 to 60) %
Line Voltage : (224.0 to 225.2) VAC

Date of Received : 20 September 2023

Date of Calibration : 20 September 2023

Date of Issue : 25 September 2023

Calibrated by : Permpoon Chanpu

Calibration Method : This instrument was calibrated by In-house method comparison technique CAL-M4003
by compared with PRT in the liquid bath at the constant controlled temperature.

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Platinum Resistance Thermometer (PRT)

ID No.	Cert. No.	Due Date	Traceability
400002	TT-0074-22	20 Jun 2024	National Institute of Metrology Thailand (NIMT)

2. Standard Digital Thermometer

ID No.	Cert. No.	Due Date	Traceability
400033	22E569	22 Feb 2024	National Institute of Metrology Thailand (NIMT)

Approved by

Laboratory Manager

The Uncertainties are for a confidence probability of approximately 95%

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Certificate of Calibration

Certificate No. : 66-400519

Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

Immersion Depth (mm.)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Uncertainty (± °C)
100	25.006	24.9	0.1	0.19

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$,
providing a level of confidence of approximately 95%

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CALIBRATION 0030

Certificate of Calibration

Certificate No. : 66-200300-1

Page : 1 of 2

Submitted by :

M Green Group Co., Ltd.

188/46 Wisatesuknakhon 25, Pracha-Uttd Rd., Thungkru, Bangkok 10140 Thailand

Equipment :

Electronic Balance

Manufacturer : SHIMADZU Model : AP225WD

Serial No. : D316300690

Capacity : 220 g Resolution : 0.00001g/102g, 0.0001g/220g

Environment :

On site calibration was carried out at the Laboratory, M Green Group Co., Ltd.

Ambient Temperature : (25.6 to 26.7) °C

Relative Humidity : (54.4 to 56.6) %

Air Pressure : 1010.0 mbar

Date of Received : 20 September 2023

Date of Calibration : 20 September 2023

Date of Issue : 22 September 2023

Calibrated by : Akaradath Thippichai

Calibration Method : In-house method CAL-M2001 based on UKAS Publication ref : LAB 14

Edition 7 - November 2022

Reference Standard Instruments : This certification is traceable to the International System of Units

Standard Weights

ID.No.	Cert.No.	Due Date	Traceability
E261-E2624	C02222345	10 Nov 2023	National Institute of Metrology (Thailand), (NIMT)

Approved by :

Laboratory Manager

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Certificate of Calibration

Certificate No. : 66-200300-1

Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Departure of indication from nominal value

Nominal Value (g)	Correction (g)	Uncertainty ± (g)
0.001	0.00000	0.000012
0.01	0.00000	0.000013
0.1	0.00000	0.000015
1	0.00000	0.000026
10	0.00000	0.000053
20	-0.00003	0.000071
50	0.00004	0.00011
100	-0.00009	0.00020
150	0.0000	0.00038
200	-0.0001	0.00038

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2.15$, providing a level of confidence of approximately 95%

Eccentric error

Load test : 50 g

A B C D E
-0.00003 0.00000 0.00000 -0.00005 0.00000 g



Repeatability

Load test : 200 g

Stdev. : 0.000048 g

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NSC-TISI-TIS 17025
CALIBRATION 0030

Certificate of Calibration

Certificate No. : 66-400531-1

Page : 1 of 2

Submitted by :

M Green Group Co., Ltd.

188/46 Wisatesuknakhon 25, Pracha-Uttd Rd., Thungkru, Bangkok 10140 Thailand

Equipment :

Liquid in Glass Thermometer

Manufacturer : N/A

Model : N/A

Range : 0 °C to 100 °C

Resolution : 1 °C

Serial No. : N/A

Immersion : Total

ID No. : 94-49747

Environment :

Ambient Temperature : (23 ± 2) °C

Relative Humidity : (50 ± 15) %

Line Voltage : (220 ± 22) VAC

Date of Received :

21 September 2023

Date of Calibration :

23 September to 26 September 2023

Date of Issue :

26 September 2022

Calibrated by :

Chortip Samchusri

Calibration Method : This instrument was calibrated by In-house method comparison technique CAL-M4001 based on ASTM E77-07 by compared with PRT in the liquid bath at the constant controlled temperature.

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Platinum Resistance Thermometer (PRT)

ID No.	Cert. No.	Due Date	Traceability
400001	TT-0016-22	07 Feb 2024	National Institute of Metrology Thailand (NIMT)

2. Standard Digital Thermometer

ID No.	Cert. No.	Due Date	Traceability
400003	23E1866	01 Jun 2025	National Institute of Metrology Thailand (NIMT)
400004	23E1866	01 Jun 2025	National Institute of Metrology Thailand (NIMT)

Approved by

Laboratory Manager

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AL-F0031-03

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Certificate of Calibration

Certificate No. : 66-400531-1

Page : 2 of 2

Result of Calibration : Without Adjustment**UUC Condition As-Received :** Good**Function :** Temperature measurement

Ice point check : UUC* reading 0 °C Standard reading 0.0352 °C

Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Uncertainty (± °C)
39.7228	40	-0.3	0.31

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2 , providing a level of confidence of approximately 95%

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AL-F0031-03

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Certificate of Calibration

Certificate No. : 66-400520-1

Page : 1 of 2

Submitted by : M Green Group Co., Ltd.

188/46 Wisatesukhakhon 25, Pracha-Utid Rd., Thungkru Bangkok 10140 Thailand

Equipment : Air Chamber (Refrigerator)

Manufacturer : Biobase

Model : BXC-V250M (II)

Range : N/A °C

Resolution : 0.1 °C

Serial No. : YC025025190108

ID No. : N/A

Environment : On site calibration was carried out at the Laboratory, M Green Group Co., Ltd.

Ambient Temperature : (25.0 to 26.0) °C

Relative Humidity : (40 to 50) %

Line Voltage : (226.0 to 230.0) V

Date of Received : 20 September 2023

Date of Calibration : 20 September 2023

Date of Issue : 25 September 2023

Calibrated by : Permpon Chanpu

Calibration Method : CAL-M4004, TLAS G-20

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

Standard Digital Thermometer with RTD Probe

ID No. : Cert. No. : Due Date : Traceability :

400046 & 400042 66-400453-1 31 Jan 2024

National Institute of Metrology Thailand (NIMT)

Approved by



Laboratory Manager

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Certificate of Calibration

Certificate No. : 66-400520-1

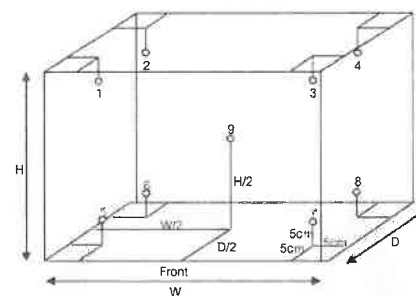
Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

This instrument was setting air ventilation at position 0 (close)



Inside of Chamber

W = 0.50 m

D = 0.40 m

H = 1.20 m

Capacity = 0.24 m³

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Temperature (°C) @ Sensor No.									Uncertainty (± °C)
			1	2	3	4	5	6	7	8	9	
4.0	2.0	2.0	4.05	4.04	4.27	4.89	4.10	4.05	4.92	4.37	4.43	0.46

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Uniformity (°C)	Measured Stability (°C)	Overall Variation (°C)
4.0	2.0	2.0	0.60	0.21	1.2

Remark The uncertainty is not combine uniformity of the air chamber

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2 , providing a level of confidence of approximately 95%

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CAL-F0031-03

CAL-F0031-03



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NSC-TISI-TIS17025
CALIBRATION 0030

Certificate of Calibration

Certificate No. : 66-400520-2

Page : 1 of 2

Submitted by : M Green Group Co., Ltd.

188/46 Wisatesukhakhon 25, Pracha-Uttd Rd., Thungkru Bangkok 10140 Thailand

Equipment : Air Chamber (Oven)

Manufacturer : Memmert

Model : UF110

Range : N/A °C

Resolution : 0.1 °C

Serial No. : B419.1092

ID No. : N/A

Environment : On site calibration was carried out at the Laboratory, M Green Group Co., Ltd.

Ambient Temperature : (25.0 to 26.0) °C

Relative Humidity : (40 to 50) %

Line Voltage : (226.0 to 230.0) V

Date of Received : 20 September 2023

Date of Calibration : 20 September 2023

Date of Issue : 25 September 2023

Calibrated by : Permpoon Chanpu

Calibration Method : CAL-M4004, TLAS G-20

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

Standard Digital Thermometer with Thermocouple probe

ID No.

Cert. No.

Due Date

Traceability

400046 & 400028 66-400184-3

04 Oct 2023

National Institute of Metrology Thailand (NIMT)

Approved by :

Laboratory Manager

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CAL-F0031-03

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Certificate of Calibration

Certificate No. : 66-400520-2

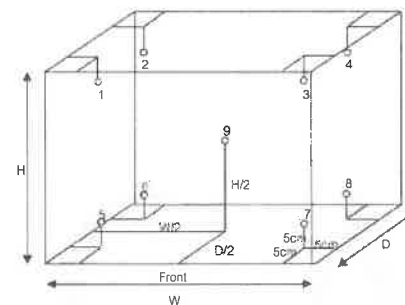
Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

This instrument was setting air ventilation at position 0 (close)



Inside of Chamber

W = 0.56 m

D = 0.40 m

H = 0.48 m

Capacity = 0.11 m³

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Temperature (°C) @ Sensor No.									Uncertainty (± °C)
			1	2	3	4	5	6	7	8	9	
103.0	103.0	103.0	103.3	103.0	103.7	103.3	103.1	103.0	103.8	102.7	103.3	0.69
105.0	105.0	105.0	105.3	105.0	105.7	105.3	105.2	105.0	105.8	104.6	105.3	0.71
180.0	180.0	180.0	180.4	180.1	181.2	180.4	180.3	180.0	181.4	179.0	180.5	0.95

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Uniformity (°C)	Measured Stability (°C)	Overall Variation (°C)
103.0	103.0	103.0	0.8	0.1	1.3
105.0	105.0	105.0	0.9	0.1	1.4
180.0	180.0	180.0	1.7	0.2	2.7

Remark The uncertainty is not combine uniformity of the air chamber

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2 , providing a level of confidence of approximately 95%

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NSG-TIS-TIS17025
CALIBRATION 0030

Certificate of Calibration

Certificate No. : 66-400520-3

Page : 1 of 2

Submitted by :

M Green Group Co., Ltd.

188/46 Wisatesukhakhon 25, Pracha-Utid Rd., Thungkru Bangkok 10140 Thailand

Equipment :

Water Bath

Manufacturer : Memmert

Model : WNB29

Range : N/A °C

Resolution : 0.1 °C

Serial No. : L619.0037

ID No. : N/A

Environment :

On site calibration was carried out at the Laboratory, M Green Group Co., Ltd.

Ambient Temperature : (25.0 to 26.0) °C

Relative Humidity : (40 to 50) %

Line Voltage : (226.0 to 230.0) V

Date of Received :

20 September 2023

Date of Calibration :

20 September 2023

Date of Issue :

25 September 2023

Calibrated by :

Permpoon Chanpu

Calibration Method :

This instrument was calibrated by In-house method CAL-M4006 based on ASTM E715-80

The temperature scale used was based on ITS-90

Reference Standard Instruments :

This certification is traceable to the International System of Units

Standard Digital Thermometer with RTD probe

ID No.

Cert. No.

Due Date

Traceability

400046 & 400024 66-400184-2

06 Oct 2023

National Institute of Metrology Thailand (NIMT)

Approved by

Laboratory Manager

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full except with the prior written approval of the Calibratech Co.,Ltd.



CAL-18031-03

CAL

Calibratech Co.,Ltd.

7/106-7 Moo 2, Sukhprachasan 3 Rd., Bangpood, Pakkred, Nonthaburi 11120

Tel.(02) 964-6211 Fax.(02) 964-5155, e-mail : calibratech.cal@yahoo.com, calibratech.cal@hotmail.com

Certificate of Calibration

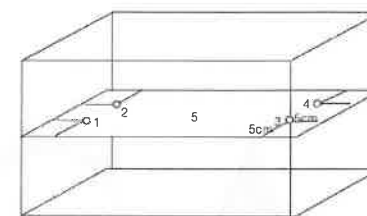
Certificate No. : 66-400520-3

Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement



Front

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Temperature (°C) @					Uncertainty (± °C)	Measured Uniformity (°C)	Measured Stability (°C)
			Sensor No.							
			1	2	3	4	5			
85.0	85.0	85.0	85.08	85.04	84.98	85.17	85.02	0.18	0.2	0.05

Remark The uncertainty is not combine uniformity of the water bath

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

- oOo -



CAL-F0031 03

CAL

Calibratech Co.,Ltd.

7/106-7 Moo 2, Sukhaphachasan 3 Rd., Bangpood, Pakkred, Nonthaburi 11120

Tel.(02) 964-6211 Fax.(02) 964-5155, e-mail : calibratech.cal@yahoo.com, calibratech.cal@hotmail.com



Certificate of Calibration

Certificate No. : 66-400520-4

Page : 1 of 2

Submitted by : M Green Group Co., Ltd.

188/46 Wisatsukhakhon 25, Pracha-Utid Rd., Thungkru Bangkok 10140 Thailand

Equipment : Air Chamber (Incubator)

Manufacturer : Biobase

Model : Biochemistry Incubator

Range : 0 °C to 65 °C

Resolution : 0.1 °C

Serial No. : KYP1502202003

ID No. : N/A

Environment : On site calibration was carried out at the Laboratory, M Green Group Co., Ltd.

Ambient Temperature : (25.0 to 25.5) °C

Relative Humidity : (45 to 50) %

Line Voltage : (226.0 to 230.0) V

Date of Received : 20 September 2023

Date of Calibration : 20 September 2023

Date of Issue : 25 September 2023

Calibrated by : Permpoon Chanpu

Calibration Method : CAL-M4004, TLAS G-20

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

Standard Digital Thermometer with RTD Probe

ID No. Cert. No. Due Date Traceability

400029 & 400043 66-400226-1 27 Oct 2023 National Institute of Metrology Thailand (NIMT)

Approved by

Laboratory Manager

The Uncertainties are for a confidence probability of approximately 95%

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CAL-P0031-03

CAL

Calibratech Co.,Ltd.

7/106-7 Moo 2, Sukhaphachasan 3 Rd., Bangpood, Pakkred, Nonthaburi 11120

Tel.(02) 964-6211 Fax.(02) 964-5155, e-mail : calibratech.cal@yahoo.com, calibratech.cal@hotmail.com

Certificate of Calibration

Certificate No. : 66-400520-4

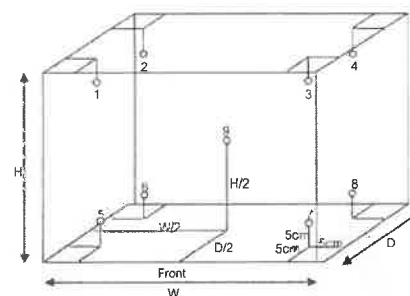
Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

This instrument was setting air ventilation at position 0 (close)



Inside of Chamber

W = 0.45 m

D = 0.41 m

H = 0.85 m

Capacity = 0.16 m³

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Temperature (°C) @ Sensor No.									Uncertainty (± °C)
			1	2	3	4	5	6	7	8	9	
20.0	20.0	20.0	20.14	20.04	19.91	19.97	20.03	19.96	19.91	19.96	19.92	0.70

Test Point (°C)	Setting Temperature (°C)	Indicating Temperature (°C)	Measured Uniformity (°C)	Measured Stability (°C)	Overall Variation (°C)
20.0	20.0	20.0	0.28	0.37	0.8

Remark The uncertainty is not combine uniformity of the air chamber

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor k = 2, providing a level of confidence of approximately 95%

- o0o -

CAL

Calibratech Co.,Ltd.

7/106-7 Moo 2, Sukhaphrasan 3 Rd., Bangpood, Pakkred, Nonthaburi 11120

Tel.(02) 964-6211 Fax (02) 964-5155, e-mail : calibratech.cal@yahoo.com, calibratech.cal@hotmail.com



Certificate of Calibration

Certificate No. : 66-300589-7

Page : 1 of 2

Submitted by : M Green Group Co., Ltd.

188/46 Wisatesuknakhon 25, Pracha-Uttd Rd., Thungkru, Bangkok 10140 Thailand

Equipment : Burette

Manufacturer : GLASSCO

Class : A

Capacity : 10 ml

Graduation : 0.05 ml

ID No. : 2212-0344-1

Environment : Ambient Temperature : (20 ± 3) °C

Relative Humidity : (50 ± 10) %

Air Pressure : 1006.7 mbar.

Date of Received : 20 September 2023

Date of Calibration : 27 September 2023

Date of Issue : 27 September 2023

Calibrated by : Wipa Tovadee

Calibration Method : In-house method CAL-M3001 based on ASTM E 542-01

Reference Standard Instruments : This certification is traceable to the International System of Units

Electronic Balance

ID No.

Cert. No.

Due Date

Traceability

241003

66-200196-2

02 Dec 2023

National Institute of Metrology (Thailand) (NIMT)

Approved by :

Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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CAL-F0031-03

CAL

Calibratech Co.,Ltd.

7/106-7 Moo 2, Sukhaphrasan 3 Rd., Bangpood, Pakkred, Nonthaburi 11120

Tel (02) 964-6211 Fax.(02) 964-5155, e-mail : calibratech.cal@yahoo.com, calibratech.cal@hotmail.com

Certificate of Calibration

Certificate No. : 66-300589-7

Page : 2 of 2

Result of Calibration : This result of true Volume is referred to standard temperature at 20 °C

UUC Condition As-Received : Good

Delivery Time : 21.33 sec.

Nominal Volume (ml)	Measuring Volume (ml)
10	9.9913

Uncertainty of measurement with in \pm 0.0039 ml

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2.00$, providing a level of confidence of approximately 95%

- o0o -



CAL-F0031-03

CAL

Calibratech Co.,Ltd.

7/106-7 Moo 2, Sukhprachasan 3 Rd., Bangpood, Pakkred, Nonthaburi 11120

Tel.(02) 964-6211 Fax.(02) 964-5155, e-mail : calibratech.cal@yahoo.com, calibratech.cal@hotmail.com



NSC-TISI-TIS 17025
CALIBRATION 0030

Certificate of Calibration

Certificate No. : 66-300589-8

Page : 1 of 2

Submitted by : M Green Group Co., Ltd.

188/46 Wisatesuknakhon 25, Pracha-Uttd Rd., Thungkru, Bangkok 10140 Thailand

Equipment : Burette

Manufacturer : GLASSCO

Class : A

Capacity : 25 ml

Graduation : 0.1 ml

ID No. : 2212-0344-2

Environment : Ambient Temperature : (20 ± 3) °C

Relative Humidity : (50 ± 10) %

Air Pressure : 1006.7 mbar.

Date of Received : 20 September 2023

Date of Calibration : 27 September 2023

Date of Issue : 27 September 2023

Calibrated by : Wipa Tovadee

Calibration Method : In-house method CAL-M3001 based on ASTM E 542-01

Reference Standard Instruments : This certification is traceable to the International System of Units

Electronic Balance

ID No.

Cert. No.

Due Date

Traceability

241003

66-200196-2

02 Dec 2023

National Institute of Metrology (Thailand) (NIMT)

Approved by :

Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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AL-F0031-03

CAL

Calibratech Co.,Ltd.

7/106-7 Moo 2, Sukhprachasan 3 Rd., Bangpood, Pakkred, Nonthaburi 11120

Tel.(02) 964-6211 Fax.(02) 964-5155, e-mail : calibratech.cal@yahoo.com, calibratech.cal@hotmail.com

Certificate of Calibration

Certificate No. : 66-300589-8

Page : 2 of 2

Result of Calibration : This result of true Volume is referred to standard temperature at 20 °C

UUC Condition As-Received : Good

Delivery Time : 46.01 sec.

Nominal Volume (ml)	Measuring Volume (ml)
25	24.9741

Uncertainty of measurement with in \pm 0.0066 ml

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2.00$,
providing a level of confidence of approximately 95%

- oOo -

CAL

Calibratech Co.,Ltd.

7/106-7 Moo 2, Sukhprachasan 3 Rd., Bangpoed, Pakkred, Nonthaburi 11120

Tel (02) 964-6211 Fax (02) 964-5155, e-mail - calibratech.cal@yahoo.com, calibratech.cal@hotmail.com

Certificate of Calibration

Certificate No. : 66-300590-1

Page : 1 of 2

Submitted by : M Green Group Co., Ltd.

188/46 Wisatesuknakhon 25, Pracha-Utid Rd., Thungkru, Bangkok 10140 Thailand

Equipment : Imhoff Cone

Manufacturer : VITLAB

Capacity : 1000 ml **Graduation** : 50 ml

ID No. : CY1000/01/22

Environment : Ambient Temperature : (20 ± 3) °C

Relative Humidity : (50 ± 10) %

Air Pressure : 1005.4 mbar.

Date of Received : 20 September 2023

Date of Calibration : 26 September 2023

Date of Issue : 26 September 2023

Calibrated by : Areerat Sombun

Calibration Method : In-house method CAL-M3001 based on ASTM E 542-01

Reference Standard Instruments : This certification is traceable to the International System of Units

Electronic Balance

ID No.	Cert. No.	Due Date	Traceability
241002	66-200196-1	02 Dec 2023	National Institute of Metrology (Thailand) (NIMT)

Approved by :

Supervisor

The Uncertainties are for a confidence probability of approximately 95%

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CAL-F0031-03

CAL

Calibratech Co.,Ltd.

7/106-7 Moo 2, Sukhprachasan 3 Rd., Bangpoed, Pakkred, Nonthaburi 11120

Tel.(02) 964-6211 Fax.(02) 964-5155, e-mail - calibratech.cal@yahoo.com, calibratech.cal@hotmail.com

Certificate of Calibration

Certificate No. : 66-300590-1

Page : 2 of 2

Result of Calibration : This result of true Volume is referred to standard temperature at 20 °C

UUC Condition As-Received : Good

Nominal Volume (ml)	Measuring Volume (ml)
500	501.19
1000	1010.67

Uncertainty of measurement with in \pm 0.17 ml

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2.00$,
providing a level of confidence of approximately 95%

- o0o -



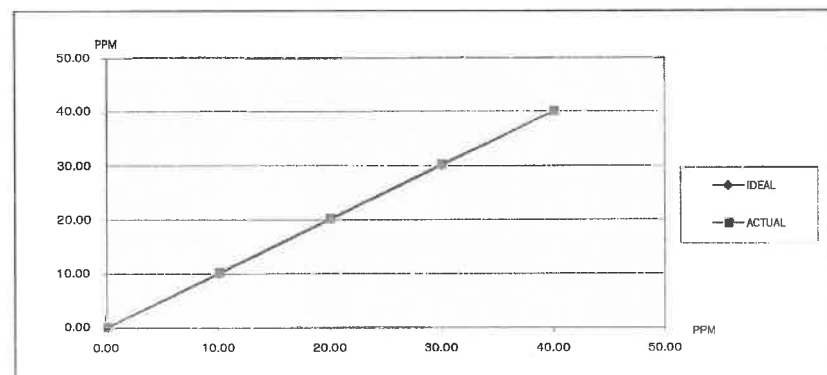
CAL-F0031-03

TEST REPORT

CUSTOMER NAME	: M GREEN GROUP COMPANY LIMITED		
EQUIPMENT NAME	: CO Analyzer		
MANUFACTURER	: HORIBA	MODEL	: APMA-370
		SERIAL NO	: 84XJ1GRC
STANDARD GAS CONCENTRATION (PPM)	: 4533 PPM	CYLINDER NO	: CC734373
CYLINDER PRESSURE (PSI)	: 1,000 PSI	CERTIFIED DATE	: 12/05/2020
CERTIFIED BY	: AIRGAS	EXPIRED DATE	: 12/05/2028

TEST RESULTS

POINT NO	CALIBRATION RESULTS			
	IDEAL	ACTUAL	ERROR	%ERROR
ZERO	0.00	0.00	0.00	-
1	10.00	10.20	0.2	2.00
2	20.00	20.21	0.2	1.05
3	30.00	30.21	0.2	0.70
4	40.00	40.00	0.0	0.00
AVERAGE (%)				0.94



CALIBRATED BY :

DATE : 20/10/66

CHECKED BY :

DATE : 20/10/66

ต้องการข้อมูลทางด้านเทคนิคเพิ่มเติม : เจ้าหน้าที่ฝ่ายบริการหลังการขาย , โทร 02-8681246 , E-Mail : Sales@okla-testing.com
63/14-15,67/35-36 ซอยเพชรเกษม 7,7/1 แขวงวัดท่าพระ เขตบางกอกใหญ่ กรุงเทพฯ 10600 โทร 02-8681246 แฟกซ์ 02-8680860

FO-EN-206 R01/22-10-14

CHECK LIST

CUSTOMER NAME	: M GREEN GROUP COMPANY LIMITED		
EQUIPMENT NAME	: CO Analyzer		
MANUFACTURER	: HORIBA	MODEL	: APMA-370
		SERIAL NO.	: 84XJ1GRC

TEST VALUES

NO.	CO Analyzer (APMA-370)	UNIT	BEFORE	AFTER
1	Signal (MAIN)	mV	9.70	4.40
2	Signal (COMP)	mV	0.30	-4.50
3	CELL	°C , Standard Value : Ambient temperature +(5°Cto15°C)	28.40	32.00
4	PUMP	kPa	40.10	39.20
5	AMBIENT	kPa	102.50	101.50
6	SAMPLE	L/min (1 L/min to L/min)	-	-
7	OVER FLOW	L/min (1.2 L/min or more)	0.00	0.00
8	DC 24 V	V (24 V ± 0.5 V)	23.90	23.90
9	DC 5 V	V (5 V ± 0.5 V)	4.90	4.90
10	Sample Reading	PPM	0.83	0.86
11	Zero	PPM	-1.56	0.00
12	Span	PPM	41.55	40.00

Remark : Reference EX-SM-100-58 , "Ambient CO Monitor APMA-370 Operation Manual" Page #48
(Ambient temperature = 5°C to 40°C)

อาการที่ตรวจพบ

- มีน้ำเข้าเครื่อง ทำให้ Cal ไม่ขึ้น , หน้าจอตกไม่ไ้ , Special Oring เสื่อมสภาพ ทำให้ Cal ไม่ขึ้น

รายละเอียดการดำเนินการ

- ทำการใส่น้ำออกจากเครื่อง , เปลี่ยน Touch Panel ใหม่ , เปลี่ยน Special Oring ใหม่

ทำ Check List Analyzer , ทำ Calibration Zero/Span , Multipoint

ผลการดำเนินการ

- เรียบร้อย เครื่องสามารถดำเนินการตรวจวัดได้ตามปกติ

CALIBRATED BY :

DATE : 20/10/66

CHECKED BY :

DATE : 20/10/66

ต้องการข้อมูลทางด้านเทคนิคเพิ่มเติม : เจ้าหน้าที่ฝ่ายบริการหลังการขาย , โทร 02-868-0812 # 15-16 , E-Mail : Engineer@janatee.com

เลขที่ 63/14-15,67/35-36 ซอยเพชรเกษม 7,7/1 ถนนเพชรเกษม แขวงวัดท่าพระ เขตบางกอกใหญ่ กรุงเทพฯ 10600 โทร 02-868-0812-13 โทรสาร 02-868-1889

FO-EN-207 R00/01-08-13



METROLOGY SYSTEM (THAILAND) CO.,LTD.



ID LINE: IEC17025



Certificate of Calibration

Certificate Number : SPR23120437-1 Page : 1 of 3

Customer : M Green Group Co.,Ltd
188/46, Pracha-Utd Rd., Thungkru, Bangkok 10140, Thailand

Equipment Name : Sound Level Meter

Manufacturer : Pulsar

Model : 45

Serial Number : PN2453

ID. Number : N/A

Environmental Conditions

Ambient Temperature : $23^{\circ}\text{C} \pm 3^{\circ}\text{C}$ Received Date : 26 Dec 2023

Relative Humidity : $50\% \pm 15\%$ Calibration Date : 16 Jan 2024

Location of Calibration : In-Lab Recommend Due Date : 16 Jan 2025

Calibration Procedure : SP-CPE-04-01 Date of Issue : 17 Jan 2024

Method of Calibration

This certifies that the above instrument was calibrated in compliance with the calibration system requirement of ISO/IEC 17025:2017 in accordance with reference procedure. Standards used to perform this calibration are certified by to NIST or equivalent, National metrology institute, Natural physical constants, consensus standards. The result reported herein apply only to the calibration of the item described above as received. Our decision rule is to contact the customer if the item pass and fail calibration when the results include the uncertainties and the customer must determine if the results meets their needs.

The calibration certificate shall not be reproduced except in full, without written approval of SP Metrology System (Thailand).

Calibrated by :



Approved by :



Authorized Signatory

SP-FM-04-15 rev.0



METROLOGY SYSTEM (THAILAND) CO.,LTD.



ID LINE: IEC17025



Calibration Report

Certificate Number : SPR23120437-1 Page : 2 of 3

Reference Standards

Equipment Name	Model	Serial No.	Certificate No.	Due. Date
Sound Level Calibrator	ST-120	211203773	EEL.BP. 140/0167	26 Jan 2025

Traceability

This certification is traceable to the International System of Unit maintained at :

TISTR - Thailand Institute of Scientific and Technological Research

SP-FM-04-15 rev.0



METROLOGY SYSTEM (THAILAND) CO.,LTD.



ID LINE: IEC17025



Result of Calibration

Certificate Number : SPR23120437-1

Page : 3 of 3

Range : 94 to 114 dB

Function : @1kHz

Select A

Unit : dB

Standard Setting	UUC Reading		Error		Uncertainty (±)
	Fast	Slow	Fast	Slow	
94	93.7	93.7	-0.3	-0.3	0.15
114	114.0	114.0	0.0	0.0	0.15

Select C

Unit : dB

Standard Setting	UUC Reading		Error		Uncertainty (±)
	Fast	Slow	Fast	Slow	
94	93.7	93.7	-0.3	-0.3	0.15
114	114.0	114.0	0.0	0.0	0.15

Select Z

Unit : dB

Standard Setting	UUC Reading		Error		Uncertainty (±)
	Fast	Slow	Fast	Slow	
94	93.7	93.7	-0.3	-0.3	0.15
114	114.1	114.1	0.1	0.1	0.15

Note :

The result of calibration was found accurate as show on date and place of calibration only.
This Certificate is not certified for any commercial transaction.

Measurement Uncertainty

The reported uncertainty of measurement is the expanded uncertainty obtained by multiplying the standard uncertainty with the coverage factor $k = 2.00$, providing a level of confidence approximately 95%.

- End of Certificate -

SP-FM-04-15 REV.0



METROLOGY SYSTEM (THAILAND) CO.,LTD.



ID LINE: IEC17025



Certificate of Calibration

Certificate Number : SPR24010172-9

Page : 1 of 3

Customer : M Green Group Co.,Ltd

188/46, Pracha-Uttd Rd., Thungkru, Bangkok 10140, Thailand

Equipment Name : Sound Level Meter

Manufacturer : Pulsar

Model : 45

Serial Number : PN2448

ID. Number : N/A

Environmental Conditions

Ambient Temperature : $23\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$ Received Date : 12 Jan 2024

Relative Humidity : $50\% \pm 15\%$ Calibration Date : 16 Jan 2024

Location of Calibration : In-Lab Recommend Due Date : 16 Jan 2025

Calibration Procedure : SP-CPE-04-01 Date of Issue : 17 Jan 2024

Method of Calibration

This certifies that the above instrument was calibrated in compliance with the calibration system requirement of ISO/IEC 17025:2017 in accordance with reference procedure. Standards used to perform this calibration are certified by to NIST or equivalent, National metrology institute, Natural physical constants, consensus standards. The result reported herein apply only to the calibration of the item described above as received. Our decision rule is to contact the customer if the item pass and fail calibration when the results include the uncertainties and the customer must determine if the results meets their needs. The calibration certificate shall not be reproduced except in full, without written approval of SP Metrology System (Thailand).

Calibrated by :

Approved by :

Authorized Signatory

SP-FM-04-15 rev.0

ภาคผนวก จ/15



ID LINE: IEC17025



Calibration Report

Certificate Number : SPR24010172-9

Page : 2 of 3

Reference Standards

Equipment Name	Model	Serial No.	Certificate No.	Due. Date
Sound Level Calibrator	ST-120	211203773	EEL.BP. 114/0166	17 Jan 2024

Traceability

This certification is traceable to the International System of Unit maintained at :
TISTR - Thailand Institute of Scientific and Technological Research



ID LINE: IEC17025



Result of Calibration

Certificate No. : SPR24010172-9

Page : 3 of 3

Range : 94 to 114 dB

Function : @1kHz

Select A

Unit : dB

Standard Setting	UUC Reading		Error		Uncertainty (±)
	Fast	Slow	Fast	Slow	
94	93.7	93.7	-0.3	-0.3	0.15
114	113.6	113.6	-0.4	-0.4	0.15

Select C

Unit : dB

Standard Setting	UUC Reading		Error		Uncertainty (±)
	Fast	Slow	Fast	Slow	
94	93.7	93.7	-0.3	-0.3	0.15
114	113.5	113.5	-0.5	-0.5	0.15

Select Z

Unit : dB

Standard Setting	UUC Reading		Error		Uncertainty (±)
	Fast	Slow	Fast	Slow	
94	93.7	93.7	-0.3	-0.3	0.15
114	113.6	113.6	-0.4	-0.4	0.15

Note:

The result of calibration was found accurate as show on date and place of calibration only.
This Certificate is not certified for any commercial transaction.

Measurement Uncertainty

The reported uncertainty of measurement is the expanded uncertainty obtained by multiplying the standard uncertainty with the coverage factor $k = 2.00$, providing a level of confidence approximately 95%.

- End of Certificate -



Certificate of Calibration

Certificate Number : SPR24010172-11 Page : 1 of 3

Customer : M Green Group Co.,Ltd
188/46, Pracha-Uttd Rd., Thungkru, Bangkok 10140, Thailand

Equipment Name : Sound Calibrator

Manufacturer : Scarlet Tech

Model : ST-120

Serial Number : N/A

ID. Number : N/A

Environmental Conditions

Ambient Temperature : 23 °C ± 3 °C Received Date : 12 Jan 2024

Relative Humidity : 50 % ± 15 % Calibration Date : 16 Jan 2024

Location of Calibration : In-Lab Recommend Due Date : 16 Jan 2025

Calibration Procedure : In-House Method Date of Issue : 17 Jan 2024

Method of Calibration

This certifies that the above instrument was calibrated in compliance with the calibration system requirement of ISO/IEC 17025:2017 in accordance with reference procedure. Standards used to perform this calibration are certified by to NIST or equivalent, National metrology institute, Natural physical constants, consensus standards. The result reported herein apply only to the calibration of the item described above as received. Our decision rule is to contact the customer if the item pass and fail calibration when the results include the uncertainties and the customer must determine if the results meets their needs.

The calibration certificate shall not be reproduced except in full, without written approval of SP Metrology System (Thailand).

Calibrated by :



Approved by :



Authorized Signatory



Calibration Report

Certificate Number : SPR24010172-11

Page : 2 of 3

Reference Standards

Equipment Name	Model	Serial No.	Certificate No.	Due. Date
Measuring Receiver	8902A	2950A02471	EF-0048-23	14 Nov 2024
AUDIO Analyzer	8903B	3011A09975	EL05303/23	14 Feb 2024

Traceability

This certification is traceable to the International System of Unit maintained at :
NIMT - The National Institute of Metrology, Thailand.

PCAL - Professional Calibration & Services Co.,Ltd



Result of Calibration

Certificate No. : SPR24010172-11

Page : 3 of 3

Function : Sound Level

UUC Setting (±dB)	Standard Reading (dB)	Error (dB)	Uncertainty (±dB)
94	94.1	-0.1	1.5
114	114.1	-0.1	1.5

Note:

The result of calibration was found accurate as show on date and place of calibration only.
This Certificate is not certified for any commercial transaction.

Measurement Uncertainty

The reported uncertainty of measurement is the expanded uncertainty obtained by multiplying the standard uncertainty with the coverage factor $k = 2$, providing a level of confidence approximately 95%.

- End of Certificate -



CALIBRATION LABORATORY Co.,LTD.

2/10-11,14,55 Soi Prasert Manukit 29 Yaek 4, Prasert Manukit Rd., Ladphrao, Bangkok 10230
Tel. 02-578-0353-4 Fax: 02-578-2672 www.cal-laboratory.com E-mail:sale@cal-laboratory.com



CERTIFICATE OF CALIBRATION

FOR

NOMENCLATURE : VIBRATION METER
MANUFACTURER : N/A
MODEL / TYPE : V9000
SERIAL NO. : 2364
CLID. NO. : 252102170
JOB CONTROL NO. : 240109000883
CALIBRATION SERVICE : ☒ IN-LABORATORY ☐ ON-SITE

CUSTOMER : M GREEN GROUP COMPANY LIMITED
188/47 PRACHA UTHIT RD., BANG MOT,
THUNG KHURU, BANGKOK 10140

DATE OF RECEIVED : 09 January 2024

DATE OF ISSUED : 11 January 2024

The report of calibration shall not be reproduced except in full without approval of the Calibration Laboratory Co., Ltd.

Calibrated By :

Calibration Engineer

Approved By :

11 January 2024

This Calibration Certificate documents the traceability to national standards, which realize the units of measurement according to the International System of Units (SI)

Certificate No. Q24000883

F3-011-05/12-23

page 1 of 3





CALIBRATION LABORATORY Co.,LTD.

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NSC-TISI-TIS 17025
CALIBRATION 0059
CLC

REPORT OF CALIBRATION FOR

NOMENCLATURE : VIBRATION METER
MANUFACTURER : N/A
MODEL / TYPE : V9000
SERIAL NO. : 2364
DATE OF CALIBRATION : 10 January 2024

ENVIRONMENT CONDITIONS :

Temperature : $(23 \pm 2) ^\circ\text{C}$

Relative Humidity : $(55 \pm 15) \% \text{RH}$

PROCEDURE USED :

This instrument was calibrated under procedure No. WI-305-127 based on ISO 16063-21 as calibration guideline.

The calibration was performed by using Digital Multimeter, Programmable Timer/Counter, Accelerometer and Measuring Amplifier which maintained by the Calibration Laboratory Co., Ltd.

REFERENCE STANDARD USED :

1. Digital Multimeter, Hewlett Packard Model 34401A S/N. US36044686.
2. Programmable Timer/Counter, Philips Model PM6680B S/N. SM607101.
3. Accelerometer with Conditioning Amplifier, Bruel & Kjaer Model 8305, 2626 S/N. 705491, 1741406.

TRACEABILITY :

1. The measurements are traceable to International System of Units (SI), through National Institute of Metrology (Thailand) Certificate No. EE-0100-23, Due Date 01 December 2024.
2. The measurements are traceable to International System of Units (SI), through Aeronautical Radio of Thailand Ltd. Certificate No. 07-0043/23, Due Date 12 April 2024.
3. The measurements are traceable to International System of Units (SI), through National Institute of Metrology (Thailand) Certificate No. AV-0053-23, Due Date 12 October 2024.

UNCERTAINTY :

The reported expanded uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor $k = 2.00$ which for a normal distribution corresponds to a coverage probability of approximately 95 %. It has been evaluated according to the "Evaluation of the Uncertainty of Measurement in Calibration (EA-4/02 M:2022)"

Certificate No. Q24000883

F3-011-05/12-23

page 2 of 3



clccalibration



CALIBRATION LABORATORY Co.,LTD.

2/10-11,14,55 Soi Prasert Manukit 29 Yaek 4, Prasert Manukit Rd., Ladphrao, Bangkok 10230
Tel. 02-578-0353-4 Fax: 02-578-2672 www.cal-laboratory.com E-mail:sale@cal-laboratory.com



NSC-TISI-TIS 17025
CALIBRATION 0059
CLC

CONDITION OF CALIBRATION ITEM : RECEIVED IN GOOD OPERATIONAL CONDITION

MEASUREMENT RESULTS : (X) without adjustment () adjustment

CALIBRATION DATA

VELOCITY RESULT

Test point		Mode	STD Reading	DUC Reading	Correction	Uncertainty
(mm/s)	(frequency)		(mm/s)	(mm/s)	(mm/s)	$\pm (\% \text{ of rdg. })$
10	160 Hz	peak	10.00	10.03	-0.03	1.0
20	160 Hz		20.00	19.72	+0.28	1.0
40	160 Hz		40.00	38.70	+1.30	1.0
60	160 Hz		60.00	57.50	+2.50	1.0
80	160 Hz		80.00	77.12	+2.88	1.0
100	160 Hz		100.00	96.15	+3.85	1.0

Note. The Scope of Accredited TISI Certificate No. 23-LB0092 Issue 02 Page 62 of 138

This report is valid for the above stated instrument/s only.

End of Certificate

Certificate No. Q24000883

F3-011-05/12-23

page 3 of 3



clccalibration

การดูแลบำรุงรักษาเชิงป้องกัน Preventive Maintenance



บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด

ฝ่ายบริการหลังการขาย

โทร 0 2 639 7000 E-mail: service.tcc.th@dksh.com

ฝ่ายขายและการตลาด

โทร 0 2 639 7000 E-Mail: marketing.tcc.th@dksh.com

Website : www.dksh.co.th/technology/scientific-thailand

เงื่อนไขการให้บริการ Preventive Maintenance

Page 1 of 2

บริษัทฯ จะส่งวิศวกรผู้เชี่ยวชาญ เพื่อให้บริการตามขอบข่ายของการบริการ เฉพาะ ในวันและเวลา ราชการ หากมีความประสงค์ที่จะรับบริการนอกเหนือจากวัน เวลา ราชการ (วันหยุดเสาร์ – อาทิตย์ หรือวันหยุดนักขัตฤกษ์) บริษัทฯ จะคิดค่าบริการเพิ่มเติมตามอัตราที่กฎหมายแรงงานกำหนดไว้

ขอบข่ายการบริการ

- ตรวจสอบสภาพการทำงานของเครื่องมือ
- ทดสอบประสิทธิภาพการทำงานของเครื่องมือ
- รายงานผลการตรวจสอบเครื่องมือ

หมายเหตุ

- ราคาไม่รวมถึงค่าบริการซ่อม หรือ เปลี่ยนอะไหล่ที่ชำรุดเสียหาย หรือหมดสภาพการใช้งาน
- ในกรณีที่ผู้ให้บริการอยู่นอกเขตพื้นที่ให้บริการ บริษัทฯ จะคิดค่าบริการค่าใช้จาเพิ่มเติม ได้แก่ ค่าเดินทาง เป็นต้น
- บริษัทฯ ขอสงวนสิทธิ์ในการเปลี่ยนแปลงราคา โดยไม่แจ้งให้ทราบล่วงหน้า



DKSH Technology Limited (บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด)
เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260
เลขประจำตัวเสียภาษี 010-555-001-4547 (สำนักงานใหญ่)



Call center 0 2 639 7000



DKSH Scientific



www.dksh.com/scientific-thailand



marketing.tcs.th@dksh.com



@dkshscientific

ช่องทางการติดต่อ

Preventive Maintenance Contract

จำนวนใบการทำสัญญาบริการ ...1... ครั้ง ต่อปี
ครั้งที่ 1 วันที่ 19/04/2024.....

รายละเอียดผู้รับบริการ

หน่วยงาน	บริษัท เภสัช เทคโนโลยี จำกัด		
ที่อยู่	30,32 ซอยพระรามที่ 2 ซอย 63 ถนนพระรามที่ 2 แขวงบางจาก เขตพระโขนง กรุงเทพมหานคร 10150		
โทรศัพท์	0-2893-4211-7	แฟกซ์	0-2893-4218

ผู้ติดต่อ

ชื่อ - นามสกุล	[REDACTED]			
ตำแหน่ง	หัวหน้างาน			
โทรศัพท์	[REDACTED]	เบอร์ติดต่อ	-	แฟกซ์
E-mail	[REDACTED]			

รายละเอียดผู้ให้บริการ

บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด (ฝ่ายบริการหลังการขาย) (สำนักงานใหญ่)	
เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260	
โทรศัพท์ 0 2 693 7000 Email [REDACTED]	
เจ้าหน้าที่ประสานงาน : [REDACTED]	
เจ้าหน้าที่ผู้ให้บริการ	[REDACTED]
ตำแหน่ง	Specialist Technical Service
โทรศัพท์	[REDACTED] แฟกซ์
E-mail	[REDACTED]

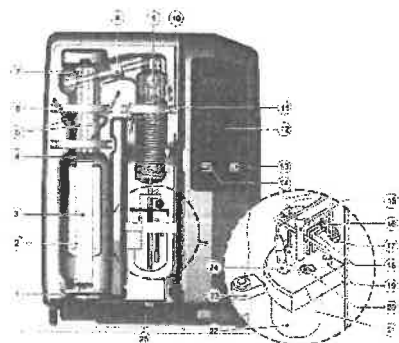
ลงนามผู้รับบริการ	[REDACTED]	ลงนามผู้ให้บริการ	[REDACTED]
ตัวบรรจง	[REDACTED]	ตัวบรรจง	(มี [REDACTED])
ตำแหน่ง	หัวหน้างาน	ตำแหน่ง	Specialist Technical Service
วันที่ / ประทับตราบริษัท	19/04/2024	วันที่ / ประทับตราบริษัท	19/04/2024

JOB No: LSPR2402440.....MODEL:VAP300.....SN: GER5300210025

Operational Qualification (OQ)

การตรวจสอบสภาพเครื่อง

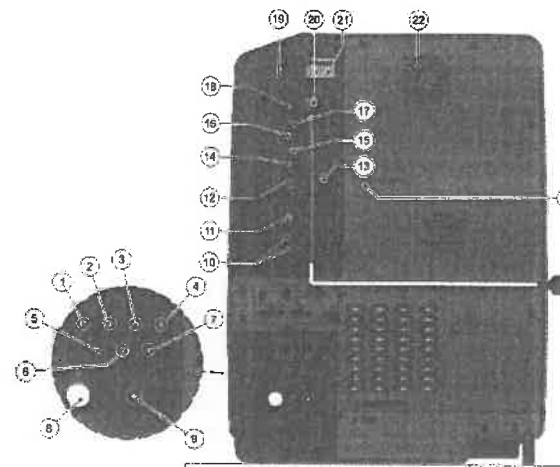
FRONT



No.		PASS	FAIL	N/A
1	Quick clamping device with clamping block	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2	Digestion tube 250/300 ml	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3	PTFE steam inlet tubing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	Connection stopper Viton	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5	Screw cap GL18	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6	PTFE-inlet tubing NaOH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7	Distribution head made of glass	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8	Screw cap GL32	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9	Distillation condenser made of glass	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	Screw cap GL14	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	Ventilation valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12	Control panel	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13	Operating Button	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
14	USB interface (with protective cap)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15	Silicone tubing 8/10 for distillate discharge **	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
16	Verprene tubing 4/8 , receiver suction **	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
17	Cable duct for electrode cable + titration tube**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
18	Silicone tubing 4/7 , boric acid inlet**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
19	Sensor for level monitoring including connector**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
20	Agitator motor with propeller**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
21	Titration acid inlet tube **	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
22	Receiver glass**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
23	Holder for pH electrode , removable**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
24	pH electrode (combined electrode)**	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
25	Drip tray PP	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

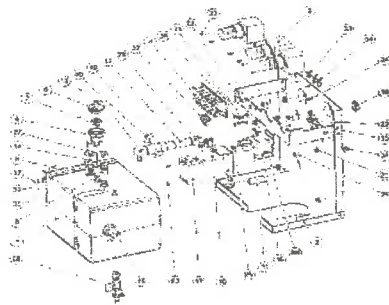
** only VAP 450

REAR



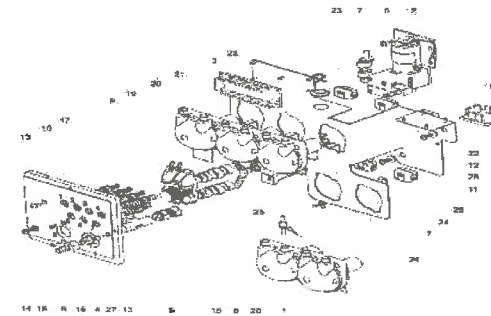
No		PASS	FAIL	N/A
1	Tube connection for sample H3BO3 supply	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
2	Tube connection for sample H2O supply	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3	Tube connection for steam generator H2O supply	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	Tube connection for NaOH supply	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5	Tube connection for receiver glass extraction	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6	Tube connection for sample waste extraction	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7	Tube connection , overpressure steam outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8	Connection for cooling water supply (with cleaning sieve)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9	Tube connection for cooling water outlet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	4 X USB interface	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	1 X RS-232 interface	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12	LAN Interface	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13	Screw cap for Perspex cover	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
14	Connection socket for sample waste tank level monitoring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15	Connection (not used)	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
16	Connection socket for H2O tank level monitoring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
17	Connection socket for H3BO3 tank level monitoring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
18	Connection socket for NaOH tank level monitoring	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
19	Overcurrent circuit breaker	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
20	Apparatus socket (mains cable connection)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
21	Rating plate with serial number	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
22	Exhaust air fan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
23	Excess temperature switch	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Inside Steam generator



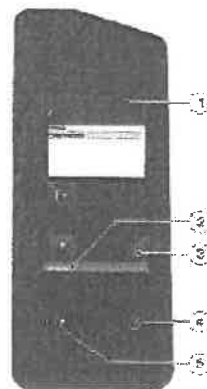
No		PASS	FAIL	N/A
1	Steam generator	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2	Steam generator traverse	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3	Pinch valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	Circuit board distributor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5	Valve tubing connection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6	Housing safety valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7	Safety valve SK 1	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8	Excess temperature protection, steam generator	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9	Safety valve G 1/8 0.5 bar	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	Ventilation glass pinch valve VAPODEST	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	Hose clamp for ventilation clamp	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12	Distributor PP	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13	Angle connection PP	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
14	Pressure transmitter	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15	Level switch	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
16	Fixing bracket steam generator	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
17	Relay IIT+	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
18	VA Hexagon nut 1/2"	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
19	Angle connection 1/8"	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
20	Bushing nipple 6-10-14	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
21	VA Lens head screw M5 X 10	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
22	Grounding connection, 2-pole	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
23	VA Lens head screw M4 X 6	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
24	Spacer bolt 5 mm	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
25	VA Lens head screw M4 X 10	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
26	Tubing connection	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
27	Hose clamp 14.5 mm	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
28	Module ball valve with nozzles	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
29	Cross manifold with spout	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
30	Seal copper G 1/8	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
31	Locking screw 1/8"	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
32	Pin strip	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
33	Bundle clamp 12 II 4500	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
34	Bundle clamp 12 II 4502	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
35	Temperature switch 80°C	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
36	VA Lens head screw M2 X 6	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
37	VA Hexagon nut M4	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
38	Lens head screw M4 X 8	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
39	VA Spring washer	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
40	Angle connection, reduced, 1/8" PP	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Module Pump holder VAP200 - 450 V3



No		PASS	FAIL	N/A
1	Peristaltic pump	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2	Diaphragm pump NaOH with non return valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3	Circuit board	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	Tubing connection module	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5	Flow controller	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6	Lens head screw M5 x 10	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7	Bushing nozzle	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8	Screw in socket	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9	Magnetic valve 2/2 way	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	Circuit board distributor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	Bushing nozzle	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12	Screw 5 x 25	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13	Cylinder screw	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
14	Screw 5 x 20	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15	Seal EPDM 1.5 x 4	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
16	Tubing connection piece 51x10x6.5	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
17	Tubing connection piece 51x10x10	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
18	Screw M4x10	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
19	Clamp	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
20	Clamp	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
21	Y-tube connector	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
22	Spacer bolt 5 mm	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
23	Bundle clamp	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
24	Bundle clamp	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
25	Retrofit earthing pump	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
26	Snap ferrite	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
27	Nut G 3/8"	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
28	Pump holder plate	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Control panel



No		PASS	FAIL
1	Title bar	<input checked="" type="checkbox"/>	<input type="checkbox"/>
2	Status bar	<input checked="" type="checkbox"/>	<input type="checkbox"/>
3	Navigation button	<input checked="" type="checkbox"/>	<input type="checkbox"/>
4	Smart switch with multiple functions	<input checked="" type="checkbox"/>	<input type="checkbox"/>
5	USB interface	<input checked="" type="checkbox"/>	<input type="checkbox"/>

รายละเอียดการตรวจสอบ

ขั้นตอนการบริการ

ตรวจสอบระบบไฟฟ้า (Electrical Test)

- ตรวจสอบงานทางไฟฟ้าของเครื่องกับกราวด์
- กระแสไฟฟ้าที่ใช้งาน

ตรวจสอบสภาพเครื่อง (Optical Test)

- Main cable
- Electric wiring
- Pumps
- Distribution Head
- Condensor
- Steam generator
- Tubing
- Viton cone

ตรวจสอบ Function การทำงาน (The Function Test)

- ระบบสร้างและควบคุมความดันของ Steam
- ระบบการเติมน้ำเข้า Sample Tube
- ระบบการเติม Na OH
- ระบบการเติม H3BO3

รายงานผลการให้บริการ

1. TECHNICAL DATA

Main Supply 220 volt – 10% 50 Hz with ground
Nominal current

Pass	Fail	N/A	Remark
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

1.1 COOLING WATER BATH

Temperature 15-20 °C
Cooling Water Outlet
Control Temperature

Pass	Fail	N/A	Remark
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

1.2 OPTICAL TEST VAE300

Screw cap GL14
Screw cap GL18
Screw cap GL32
Distillation Head
Condensor
Viton Cone
Ventilation Valve BV
Micro Switch Sample
Agitator motor for propeller

Pass	Fail	N/A	Remark
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

2. SYSTEM COOLING WATER INLET

Cooling Water Inlet
Cooling Water Outlet
Flow control valve

Pass	Fail	N/A	Remark
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

3. SYSTEM CONTROL

Display
Program
Adding NaOH
Adding H2O
Adding H3BO3
Suction Sample
Suction Receiver

Pass	Fail	N/A	Remark
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

4. SYSTEM DISTILLATION

Boiler
Level Sensor
Nonopen
Solenoid Valve Shut-Off
Solenoid Valve Steam
Solenoid Valve soft steam
Ventilation Valve Premount
Excess Pressure Detector
Heating Element

Pass	Fail	N/A	Remark
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

5. PUMP

Pump H₂O Steam
- Non-Return Valve
Pump H₂O Sample
- Non-Return Valve
Pump NaOH
- Non-Return Valve
Pump H3BO3
- Non-Return Valve
Pump suction
Pump suction receiver

Pass	Fail	N/A	Remark
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

6. The Following Program Run :

Addition H2O 0-999 ml.
Addition NaOH 0-999 ml.
Addition H3BO3 0-999 ml.
Reaction Time 0-108 min
Distillation Time 0-108 min
Steam Capacity 10%-100%
Suction Sample
Suction Receiver

Pass	Fail	N/A	Remark
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

7. Measured pumps

Pump NaOH
Pump H2O
Pump H3BO3

Volume :29.40.....ml
Volume :10.00.....ml
Volume :ml

Remark

Remark :
.....

ข้อมูลสนับสนุนด้านเทคนิค (General Technical Support)

การบำรุงรักษาทั่วไป (Basic maintenance)

Cleaning program

Glass parts and tubes must be rinsed daily before starting analysis in order to prevent clogging by crystallizing components. The following settings are recommended for this.

Parameter	Value
H ₂ O Addition	150 ml
HNO ₃ addition	0 ml
Dilution time	7 min
Shake power	100 %
Reaction time	0 s
Reaction sample	30 s

→ Insert a digestion tube (without sample) and start the program.

- All liquid carrying parts are cleaned. In the case of strong scaling, approx. 10 ml of sulphuric acid can also be added to the digestion tube.

General error message

Problem description	Cause	Solution
Control error due to probe too fast	Control error program under 1 bar	<ul style="list-style-type: none"> Open water tap. Check control pressure. Check control tube. <p>Program continues automatically once error has been fixed.</p>
"Sample tube missing"	Sample tube missing.	<ul style="list-style-type: none"> Insert sample tube. <p>Continue program or restart.</p>
Exhaustive error: no detection after 10 min	Protection door not closed	<ul style="list-style-type: none"> Close protection door. <p>Program continues automatically once error has been fixed.</p>
Warning: storage tank empty	One or more storage tanks are empty	<ul style="list-style-type: none"> Fill storage tank. Check correct setting of the universal sensors. <p>The heating program can be continued after modification of the error.</p>
The heating water tank is full	The heating water tank is full	<ul style="list-style-type: none"> Empty sample waste tank. Check correct setting of the universal sensors. <p>The heating program can be continued after modification of the error.</p>

Analytical errors

Problem description	Cause	Solution
Analysis results too high	<p>The chemicals used are contaminated with nitrogen compounds.</p> <p>Visual residues in the digestion tube, carbon hydride drops get into the reactor.</p> <p>Glass bridge of the monitorer is broken or not fixed, carbon hydride drops get into the reactor.</p> <p>Glass cleaning agents in the digestion tube.</p> <p>Entrapment of ammonia from the previous sample.</p>	<ul style="list-style-type: none"> Detailed checking of the chemicals. Determination of a blank value. Replace the chemicals if necessary. Increase of the water addition amount. Replacement of the glass container. Check digestion tube in advance with distilled water. Increase dilution time. Check whether the sample was previously sufficiently diluted.
Analysis results too low or no result	<p>Incomplete digestion; digestion time too short.</p> <p>Air intake escapes at heating phase.</p>	<ul style="list-style-type: none"> No quantitative expansion of the ammonia content. The dilution amount should be 100 ml. Isolated or defective Vion plugs; clean or replace. Check seals (O-ring connections) on the distribution head; replace if necessary. Check value of the monitorer is governed up; clean or replace. Digestion time is shortened at the next digestion. Distribution head glass better replace.
	<p>Addition amount of the reagents: replace the filter; no ammonia development.</p> <p>The bar level not amount in the reactor; diluting ammonia is not completely heated.</p> <p>Tube not completely submerged in the acid solution.</p> <p>Penetration of stable ammonia compounds which are not destroyed with carbon hydride.</p>	<ul style="list-style-type: none"> Check the correct flow rate of the reagent pump (see Technical Data). Increase of the baric acid amount. Increase of the acid amount. This problem may occur with nitrogen containing reagents. Reaction mixture solution destroys fixed compounds.



QUALITY CALIBRATION CO.,LTD.
235 Petchkasem 63/2 Road, Laksong, Bangkai, Bangkok 10160
Tel (662) 421-5402, (662) 444-0152-3, Fax (662) 809-4584
www.qcalibration.com



CERTIFICATE No : 24T1185
REFERENCE No : 72116-3

PAGE : 1 OF 2

Certificate of Calibration

EQUIPMENT : INCUBATOR
MANUFACTURER : MEMMERT
MODEL : IF 160
SERIAL No : D518.0082
ID No : EQL-205
CONDITION AS RECEIVED : USED ITEM
SUBMITTED BY : TEST TECH CO., LTD.
30,32 RAMA II SOI 63, RAMA II RD., SAMAEDAM,
BANGKHUNTHIAN, BANGKOK 10150

CALIBRATED BY : CHAICHARN CH.

CALIBRATION DATE : 09-Feb-24

APPROVED BY :

ISSUED DATE : 12-Feb-24

RECEIVED DATE : 09-Feb-24

THIS CERTIFICATE MAY NOT BE REPRODUCED OTHER THAN IN FULL EXCEPT WITH THE PRIOR WRITTEN APPROVAL OF
QUALITY CALIBRATION CO., LTD.

F-G010 REV : 03



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CERTIFICATE No : 24T1185

PAGE : 2 OF 2

Calibration Report

EQUIPMENT : INCUBATOR
MANUFACTURER : MEMMERT
MODEL : IF 160
ID No : EQL-205
RECEIVED DATE : 09-Feb-24
AMBIENT TEMPERATURE : 25 °C ± 1 °C
S/N : D518.0082
CALIBRATION DATE : 09-Feb-24
RELATIVE HUMIDITY : 53 %RH ± 10 %RH

CONDITION OF THIS RESULTS OF CALIBRATION

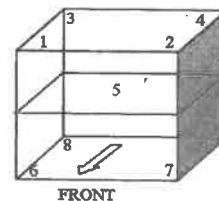
1. THIS INSTRUMENT WAS CALIBRATED ACCORDING TO TLAS G-20 BY COMPARISON WITH CALIBRATED RTD Pt100 UNDER NO LOAD CONDITION. THE TEMPERATURE PROBES WERE PLACED ON NINE POINTS AND LOCATED ONE THERMOMETER PROBE IN EACH OF THE EIGHT CORNERS OF THE CHAMBER AND WAS AWAY FROM THE EACH WALL OF 5 cm TO 10 cm. AND PLACED THE NINTH THERMOMETER PROBE WITHIN 2.5 cm. OF THE GEOMETRIC CENTER OF THE CHAMBER. THE UNIFORMITY WAS MEASURED BETWEEN REFERENCE PROBE AND OTHER PROBES AT THE SAME TIME.

2. REFERENCE STANDARD INSTRUMENTS :-

INSTRUMENT	MODEL	SERIAL No	CERTIFICATE No	DUE DATE
1) DATA LOGGER WITH RTD	HYDRA 2635A	7301307	23T6636	10-Jul-24

3. THE CERTIFICATE IS VALID FOR THE ITEM CALIBRATED AS SHOWN ON THE DATE AND PLACE OF CALIBRATION ONLY.
4. THIS RESULT EXCLUDE LONG TERM STABILITY OF THE UNIT UNDER CALIBRATION.
5. THIS CERTIFICATE IS TRACEABLE TO THE INTERNATIONAL SYSTEM OF UNIT MAINTAINED AT:-
- NATIONAL INSTITUTE OF METROLOGY (THAILAND) THROUGH QUALITY CALIBRATION CO.,LTD.

RESULT OF CALIBRATION :- WITHOUT ADJUSTMENT



GENERAL INFORMATION

Overall Ambient Temperature around the Chamber (°C) variation : 1
Overall Line Voltage (V) variation : 3
Instrument Condition : Normal
Chamber Size (W*L*H): 56*40*72 cm

CHAMBER PERFORMANCE

Calibrate Point (°C)	Average All Position Temp. (°C)	Temperature Stability (±°C)	Temperature Uniformity (°C)	Overall Variation (°C)
35.0	35.03	0.05	0.09	0.16
36.0	36.05	0.07	0.08	0.19
41.5	41.45	0.08	0.13	0.20

TEMPERATURE MEASUREMENT ACCURACY TEST

Controller Temp (°C)	Indicating Temp (°C)	Measured Temperature (°C) at Spread Locations									Uncertainty (± °C)
		#1	#2	#3	#4	Ref. 5	#6	#7	#8	#9	
35.0	35.0	34.98	35.01	35.00	35.00	35.02	35.08	35.07	35.04	35.10	0.25
36.0	36.0	36.00	36.03	36.03	36.02	36.04	36.09	36.10	36.04	36.12	0.25
41.5	41.5	41.45	41.45	41.39	41.46	41.46	41.47	41.43	41.44	41.49	0.36

NOTE 1 : THE UNCERTAINTY OF MEASUREMENT EXCLUDED TEMPERATURE UNIFORMITY OF THE CHAMBER.

NOTE 2 : LOCATION 5 WAS REFERENCE LOCATION.

NOTE 3 : THIS CALIBRATION WAS CARRIED OUT AT THE CUSTOMER'S PLACE AT LABORATORY AREA.

THE REPORTED UNCERTAINTY OF MEASUREMENT WAS BASED ON A STANDARD UNCERTAINTY MULTIPLIED BY A COVERAGE FACTOR k=2, PROVIDING A LEVEL OF CONFIDENCE APPROXIMATELY 95%.
END OF CALIBRATION REPORT